



MOJAVE 75-4 INDOOR SAUNA USER MANUAL



4-PEOPLE INSTALLATION



FOR INDOOR USE ONLY

A LICENSED ELECTRICIAN IS REQUIRED FOR HEATER CONNECTION

REQUIRED TOOLS



Owner's Manual

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A. INTRODUCTION

A.1 Operating Conditions:

- Ambient Temperature: 41°F-104°F (5°C-40°C)
- Humidity: ≤85%
- Atmospheric pressure: 700-1060 hpa
- Power source: AC 240V/ 60HZ
- The sauna cabin must be 3-6 inches away from the wall at the least.

A.2 Features:

- Wooden Construction- Canadian Hemlock
- Control Panel
- Harvia stove and stones

B. GENERAL SAFETY RULES

B.1 Important Notes:

- DO NOT install a lock or mechanical locking device onto the door of the sauna .
- The sauna room must be well ventilated.
- The sauna has two main ventilation openings: one on the top panel and one on the left side panel.
- Loose electrical connections can cause heat damage to wires, terminal blocks and other components. Improper connections may void product warranty. Ensure all electrical connections are installed and inspected by qualified and licensed personnel.

B.2 Safety Precautions:

- DO NOT touch the stove with your fingers or any metal tool.
- DO NOT touch the sauna lamp by hand when it is hot.
- DO NOT bring pets into the sauna .
- DO NOT use the sauna after drinking alcohol.
- DO NOT pour excessive water onto the heater ,as damage may occur and void product warranty.
- DO NOT use the sauna room for drying clothes, bathing suits, towels, etc.
- DO NOT hang towels above the heater or place objects on the stove. Only place the supplied rocks onto the heating elements.
- DO NOT place combustible materials near the heater.
- DO NOT install electrical receptacles inside the sauna.
- DO NOT use the sauna under any of the following circumstances:

Those with unhealed wound, eye disease or serious burn or pregnant or poor health.

People with heart disease, high blood pressure, circulatory conditions, diabetes or any condition that may be affected by heat exposure should consult a doctor before use.

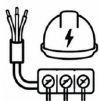
- Children are not allowed to use the sauna unless they are under the strict supervision of their parents or guardians.
- Do not clean the sauna with steam cleaners, high-pressure cleaners or by spraying water directly onto the cabin.
- If the power cord is damaged, it must be replaced by the manufacturer, an authorized service agent or a similarly qualified person to avoid a hazard.



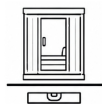
WARNING:

• Prolonged exposure to elevated temperatures can induce hyperthermia. Hyperthermia occurs when the body's internal temperature rises several degrees above normal (98.6°F). Symptoms include an increase in body temperature, dizziness, lethargy, drowsiness and fainting. Effects of can include failure to perceive heat, failure to recognize the need to exit the room, unawareness of impending hazard, fetal damage in pregnant women, physical inability to exit the room and unconsciousness.

- Place the sauna on a flat, level surface before installation.
- Place indoor saunas in fully sheltered areas and away from the rain and direct sunlight.
- DO NOT store the sauna cabin in damp or humid conditions.
- DO NOT cover the heater or any infrared emitter to prevent fire hazards.
- Before accessing the terminals, disconnect all power supply circuits.
- An inadequately filled rock container may cause a fire risk.
- If the heater shows any signs of abnormality, stop using the sauna immediately and contact the manufacturer for assistance.
- Do not modify the sauna or its components without professional assistance or manufacturer approval.
- This sauna is equipped with a non-self-resetting thermal cut-out.



Licensed electrician
required



Level surface only



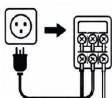
Indoor use only



Keep dry



Do not cover heater



Disconnect power
first



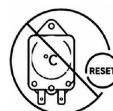
Enough sauna stones
required



Contact support if
abnormal



No modification



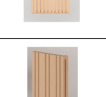
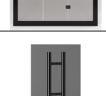
Thermal cut-out
included

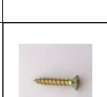


DISPOSAL:

- Do not dispose of this product as unsorted municipal waste. Collection of such waste separately for special treatment is necessary.
- This product must not be disposed together with the domestic waste. This product has to be disposed at an authorized place for recycling of electrical and electronic appliances.
- By collecting and recycling waste, you help save natural resources and make sure the product is disposed of in an environmental friendly and healthy way.

C.PARTS LIST

PART NO	DESCRIPTION	QUANTITY	PART NAME
1		1	Floor
2		1	Back Board
3		1	Left Board
4		1	Right Board
5		1	Top Board
6		1	Lower Seat
7		1	Upper Seat
8		1	Upper Right Side Shelf
9		1	Front Cover Panel
10		1	Front Board
11		1	Door Handle
12		1	stove

PART NO	DESCRIPTION	QUANTITY	PART NAME
13		6	Seat Support Wood
14		1	stove Rack
15		1	Drip Tray
16		1	stone
17		1	Bucket/Spoon
18		1	Hourglass
19		1	Thermo-hygrometer
20		18	M3.5*15MM
21		7	M3.5*25MM
22		8	M4*35MM
23		14	M4*40MM
24		14	M4*50MM

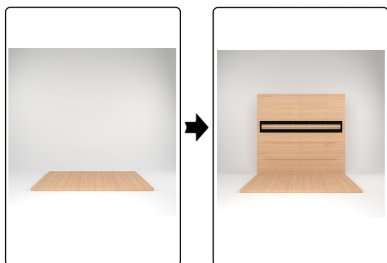
D.INSTALLATION

1

STEP

Floor*1
Back Board*1

1.Insert the Back Board into the Floor Board.

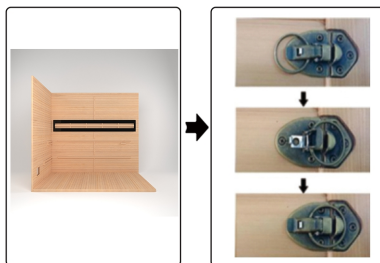


2

STEP

Left Board*1

1.Insert the Left Board into the floor panel respectively. Secure them together using the fasteners.

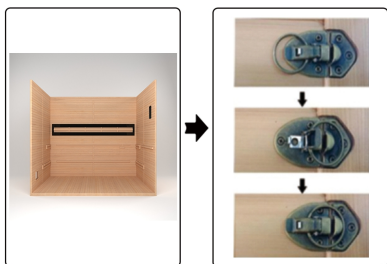


3

STEP

Right Board*1

1.Insert the Right Board into the Floor Board.
2.Fasten the Back Board and Left Board together using the hasps.



4

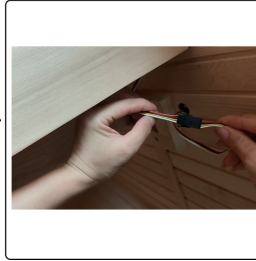
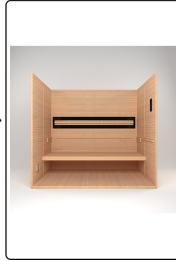
STEP

Lower Seat Bench*1 Seat Support Wood*2 ST4*50mm*4 pcs

1.Insert two seat support battens into the reserved grooves on the first layer of the left and right side panels.

2.Place the Lower Seat Bench on the support wood.then connect with the light strip under the seat.

3.Fasten it with screws through the pre-drilled holes of the Lower Seat Bench.



5

STEP

Upper Seat Bench*1 Upper Right Side Shelf*1 Front Cover Panel*1
Seat Support Wood*4 ST4*40MM*2pcs for front cover panel
ST4*50MM*6pcs for Seat and shelf

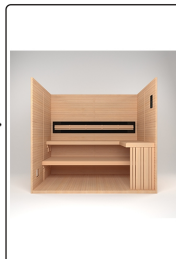
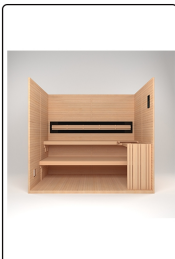
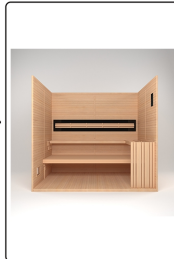
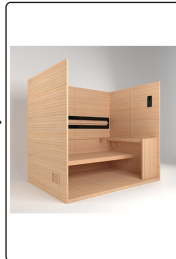
1.Install the Front Cover Panel with screws.

2.Insert two right side seat support battens into the back board and front cover panels.

3.Insert two seat support battens into the upper layer of the left and right side boards.

4.Place the Upper seat Bench and Upper Right Side shelf into the support wood ,then connect the light strip under the seat .

5.Fasten it with screws through the pre-drilled holes of the Lower Seat Bench.

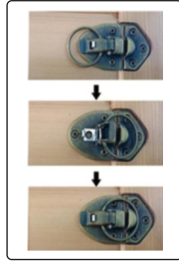
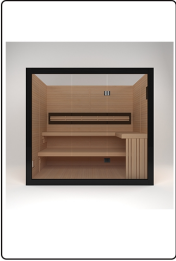


6

STEP

Front Board*1

- 1.Insert the Front Board into the Floor Board.
- 2.Secure the Front Board into the left and right boards using the hasps.

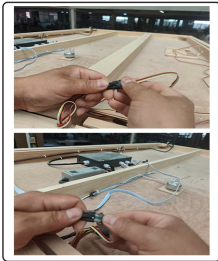


7

STEP

Top Board*1(include dust cover) ST4*35MM*4pcs for Roof
 ST3.5*15MM*12pcs for dust cover

- 1.Remove the Top Dust Cover .
- 2.Place the Top Board onto the assembled sauna cabin.
- 3.Carefully guide all power cords and cables extending from the top edges of the BackFront, Left, and Right Boards upward through the pre-drilled hole(s) in the Top Board,Connect all power cords to their corresponding, plugs/sockets on the Top Board.Ensure all electrical connections are fully seated and secure.
- 4.Secure the Top Board with the supplied screws.

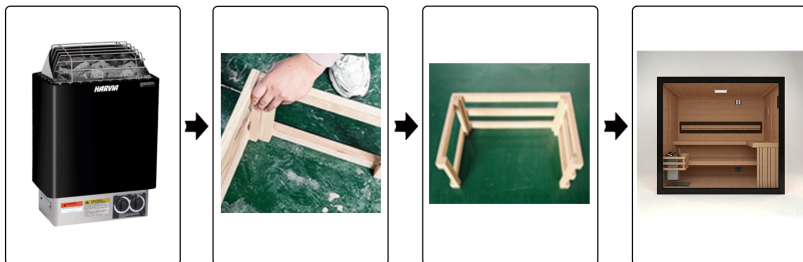


8

STEP

Harvia stove*1 Harvia stone*1 stove rack*1
Drip Tray*1 ST4*40MM*8 pcs

1. Install the harvia stove into the Left Board and and connect the electrical wiring of the sauna heater properly.
2. Assemble the Wooden stove Rack as show in the diagram .
3. Seure the Wooden stove Rack to the Left Board.
4. Put Drip Tray in the bottom of stove.
5. Put the sauna stones into the stove.

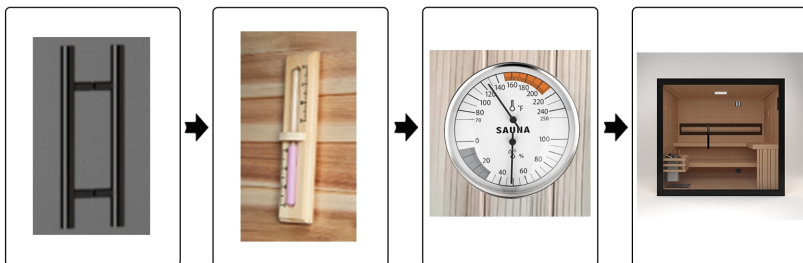


9

STEP

Door handle*1 Hourglass*1
Thermo-hygrometer*1 ST3.5*25MM*3 pcs

1. Install the door handle.
2. Install the hourglass and thermo-hygrometer in right board or left board.

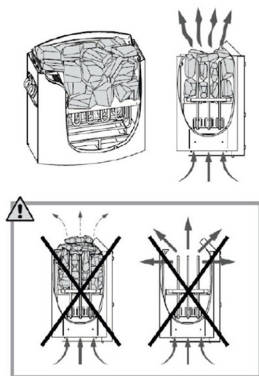


E.SAUNA STONES

Usage

Inspect the rocks regularly and rinse them with clean water to remove any dust. Allow the rocks to dry thoroughly before placing them back.

Place the largest stones at the bottom and arrange the stones loosely. Do not pack them too tightly. Leave enough space between the stones for proper air circulation. The recommended stone diameter is 3-8 cm.

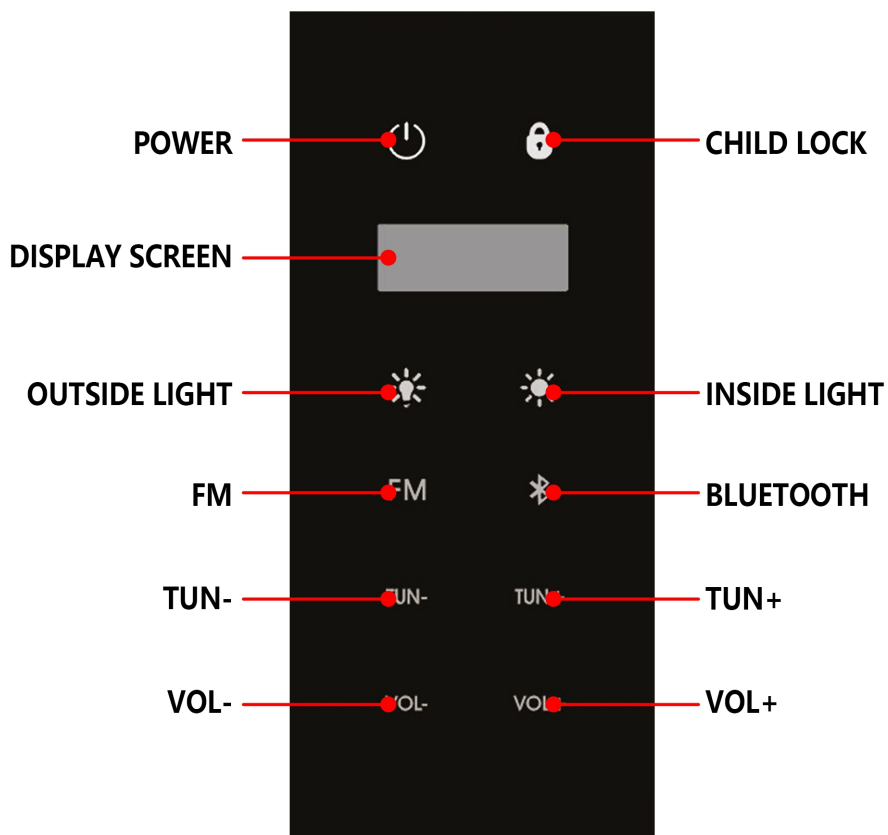


Maintenance

Check the sauna stones every 3 months. Replace any cracked, crumbling, or flaking stones.

Stones should typically be replaced after approximately 300 hours of use.

For regular users (such as three times per week), replace the stones once a year. For less frequent use, replace them every two years.



F.OPERATING THE CONTROL

a.Power:

Press [Power] button to turn on the control panel ,The display screen shows "----", and all lights turn on.Press again to turn off.

b.Light:

Press [Power] to turn all lights on.Press [Inside light] to turn all lights off.

With LED Strips ON,Press [Inside light] for 2-3 seconds to cycle through 7colors (L1-L7)

Adjust color change speed:

L08:Fastest

L09:Slowest

[Outside Light]-This model has no outside light,so this key no function.

c.Audio Control(Bluetooth/FM):

c.1. Bluetooth:Press [Bluetooth] to enable Bluetooth function,The display shows "bLU".The device name is "Sauna" .No password is required.Use [TUN+] / [TUN-] to change the tracks and [VOL+]/[VOL-] adjust volume(0-30).

c.2. FM:Press [FM] to turn the radio on or off. Long press [FM] to auto-scan and save stations.

d.Child Lock:

If no key pressed for more than 3 minutes, the system locks.Long press the lock key for 3 seconds to unlock.

G.USAGE GUIDE

Tips and Precautions

Set Your Heater: Adjust your sauna heater to reach your preferred temperature, usually between 149~185°F (65 - 85°C) . If you're new to sauna use, start at the lower end and gradually increase the temperature as you get more comfortable.

Warm Up: Take a quick shower or a brief dip in a hot tub or pool to warm your body up.

Use a Towel: Sit on a towel to protect your skin from hot surfaces and absorb sweat. This also helps keep the sauna clean.

Cool Down: Take a plunge in a pool, shower, snowbank, or lake. Rest and allow your body to cool for 10-20 minutes.

Re-enter the Sauna: Sprinkle small amounts of water onto the sauna stones to create steam .

Do not use too much water.

Repeat as Desired: Alternate between sauna sessions and cooling down. After your final session, relax for at least 20 minutes. Shower with warm water first, then finish with cool water.

Hydrate Well: Stay hydrated throughout your sauna experience.

Avoid Alcohol and Caffeine: These can increase dehydration.

Be Cautious with Skin Conditions and Metal Parts. Skip the sauna if you are sick.

H.CLEANING & MAINTENANCE

- **First-Time Cleaning:** Before first use, wipe all interior surfaces with a clean, damp cloth. Wash the stones with clean water and allow them to dry.

- **Regular Cleaning:** After each use, leave the door and ceiling vent open to air out and dry naturally. Wipe benches, walls, and floor with a damp cloth as needed.

- **Cleaning Products:** Do not use gasoline, alcohol, benzene, bleach, steam cleaners, or harsh chemicals. Use only a soft damp cloth or mild wood-safe cleaner.

- **Wood Care:** Minor splits or gaps in the wood due to heat and moisture are normal.

- **Sauna Stone Maintenance:** Check every 3 months and replace damaged stones.

- **Heater Area:** Keep the heater and surrounding area clean and free of objects. Do not cover the heater.

- **Glass Cleaning:** Clean the glass door with standard glass cleaner and a soft cloth.

- **Ventilation:** Keep all vents clear.

use and supports safe operation.

Ceiling Vent

The ceiling vent allows fresh air to circulate inside the sauna.



I. LIMITED WARRANTY

JBP Wellness LLC DBA Mirage Sauna Company ("Mirage Sauna Company") warrants to the original retail purchaser("Purchaser")that Mirage Sauna Company traditional, infrared, hybrid,and outdoor sauna products purchased new from an authorized Mirage Sauna Company dealer shall be free from defects in materials and workmanship under normal residential use and service, subject to the terms, conditions, limitations, and exclusions contained in this Limited Warranty.This Limited Warranty applies only to products purchased within the United States from an authorized Mirage Sauna Company dealer. This warranty is extended solely to the original retail purchaser and is non-transferable.

WARRANTY COVERAGE

2 YEARS	Sauna Cabinet, Structural Wood Components, Benches, Backrests, and Doors
2 YEARS	Harvia Electric Heater and Factory-Equipped Heater Controls
1 YEAR	Electronic Control Panels and Circuit Boards
6 MONTHS	Authorized Dealer Labor

Replacement parts supplied under warranty are covered only for the remainder of the original warranty period.

Labor coverage is limited to repairs approved by Mirage Sauna Company and performed by an authorized Mirage Sauna Company dealer. No labor reimbursement, travel reimbursement, service reimbursement, or installation reimbursement shall be provided after six (6) months from the original retail purchase date.

RESIDENTIAL USE ONLY

This Limited Warranty applies exclusively to products used in private residential applications. Any use of the product in a commercial, public, semi-public, institutional, rental, or revenue-generating environment shall immediately void all warranty coverage. Commercial use includes, but is not limited to, installations in health clubs,

centers, hotels, resorts, spas, wellness centers, apartment common areas, rental properties, Airbnb properties, vacation rentals, or any other location where the sauna is used by individuals other than the original purchaser and their immediate household.

CONDITIONS OF WARRANTY

This Limited Warranty applies only if the product is installed in accordance with Mirage Sauna Company installation instructions and all applicable building and electrical codes. Electrical connections must be performed by a properly licensed electrician where required by law. The product must be operated, maintained, and serviced in accordance with the owner’s manual and all published instructions. The Purchaser must retain proof of purchase and provide such documentation upon request. Warranty coverage applies only to the original installation location.

HEATER WARRANTY

Harvia electric heaters and factory-installed heater controls are covered against defects in materials and workmanship for a period of two (2) years from the original retail purchase date. Warranty coverage does not apply to damage resulting from improper installation, improper electrical supply, power surges, voltage irregularities, misuse, abuse, lack of maintenance, unauthorized repairs, unauthorized modifications, improper operation, use of non-approved sauna stones, environmental conditions, or any failure to follow manufacturer instructions.

Mirage Sauna Company reserves the right to require photographs, documentation, inspection, testing, or return of components before determining warranty eligibility.

ITEMS NOT COVERED

This Limited Warranty does not cover Bluetooth systems, speakers, LED lighting systems, headrests, thermometers, hygrometers, sand timers, buckets, ladles, sauna stones, aroma accessories, light bulbs, fuses, batteries, decorative accessories, consumable items, maintenance items, wear items, or any similar accessory components. Such items are considered consumable, decorative, maintenance-related, or accessory products and are specifically excluded from warranty coverage unless otherwise required by applicable law.

WOOD CHARACTERISTICS

Wood is a natural material and will naturally change over time when exposed to heat, humidity, and normal sauna operating conditions. Natural expansion, contraction, checking, cracking, shrinkage, swelling, knot movement, pitch release, color variation, color fading, grain variation, minor warping, and natural aging of wood are normal characteristics and are not defects in materials or workmanship. Such conditions are specifically excluded from warranty coverage.

OUTDOOR INSTALLATION REQUIREMENTS

All sauna owners are responsible for proper cleaning, maintenance, inspection, and care of their sauna. Failure to properly maintain or clean the sauna may void warranty coverage. Outdoor sauna models must be maintained according to Mirage Sauna Company recommendations and protected from environmental conditions as required by the owner's manual. Indoor sauna models are not designed or approved for outdoor installation. Installation of any indoor-rated sauna outdoors immediately voids all warranty coverage provided under this Limited Warranty.

COSMETIC CONDITIONS

Mirage Sauna Company does not provide warranty coverage for cosmetic conditions of any kind. Cosmetic conditions include, but are not limited to, scratches, dents, finish variations, wood variations, discoloration, packaging damage, freight damage, shipping damage, or other appearance-related conditions.

Any visible shipping damage, freight damage, shortages, missing parts, or cosmetic concerns must be reported to the selling dealer prior to installation. Installation of the sauna constitutes acceptance of the product in its delivered condition and waives any claim for visible cosmetic defects, freight damage, shortages, or cosmetic conditions.

WARRANTY CLAIM PROCEDURE

All warranty claims must be submitted through the authorized Mirage Sauna Company dealer from whom the product was originally purchased. Purchasers shall not return products or parts without prior written authorization.

Mirage Sauna Company reserves the right to inspect any product, component, installation, or claimed defect before determining warranty eligibility. Mirage Sauna Company shall have sole discretion in determining whether a defect is covered under this Limited Warranty.

Proof of purchase, photographs, serial numbers, installation records, electrical documentation, and other supporting materials may be required before warranty consideration.

SHIPPING, SERVICE, AND ACCESS COSTS

The Purchaser shall be solely responsible for all freight charges, shipping costs, packaging expenses, removal costs, reinstallation costs, travel charges, service call fees, crane fees, lift fees, permit fees, disposal fees, and any other costs associated with diagnosing, removing, transporting, repairing, reinstalling, replacing, or servicing the product.

Mirage Sauna Company shall not be responsible for any costs associated with disassembly, job-site access, transportation, reassembly, installation, electrical work, finish work, carpentry work, or labor beyond the applicable warranty labor period.

EXCLUSIONS

This Limited Warranty does not cover defects, failures, or damage resulting from improper installation, failure to follow the owner's manual, commercial use, misuse, abuse, neglect, accidents, unauthorized repairs, unauthorized modifications, relocation of the product, corrosion, rust, mold, mildew, cosmetic conditions, scratches, dents, finish imperfections, freight damage, shipping damage, transportation damage, power surges, electrical service irregularities, improper voltage, environmental conditions, improper cleaning products, improper maintenance, exposure to chemicals, exposure to salt air, exposure to corrosive environments, acts of God including fire, flood, earthquake, lightning, windstorms, storms.

EXCLUSIONS (CONTINUED)

Natural disasters, or any other condition, event, or circumstance not directly caused by a defect in materials or workmanship.

LIMITATION OF LIABILITY

Mirage Sauna Company's sole obligation under this Limited Warranty shall be limited to the repair, replacement, or refund of the defective component, at Mirage Sauna Company's sole discretion.

Under no circumstances shall Mirage Sauna Company be liable for any direct, indirect, incidental, consequential, special, exemplary, punitive, or economic damages, including but not limited to loss of use, loss of enjoyment, loss of revenue, loss of profits, loss of business opportunity, property damage, personal injury, lodging expenses, travel expenses, contractor costs, installation costs, removal costs, or any other consequential losses arising from the purchase, installation, ownership, operation, inability to use, or performance of the product.

Mirage Sauna Company's maximum liability under this Limited Warranty shall never exceed the original purchase price of the defective product.

NON-TRANSFERABLE WARRANTY

This Limited Warranty is extended solely to the original retail purchaser and may not be assigned, transferred, conveyed, or otherwise passed to any subsequent owner. Any transfer of ownership immediately terminates all warranty coverage.

DISPUTE RESOLUTION

Any dispute, claim, controversy, or cause of action arising out of or relating to this Limited Warranty, the product, or the relationship between the parties shall be resolved exclusively through binding arbitration. The arbitration shall be administered by the American Arbitration Association ("AAA") under its applicable rules then in effect. Arbitration shall take place exclusively in Orange County, California. The parties

knowingly and voluntarily waive any right to a trial by jury and agree that arbitration shall be the exclusive method of dispute resolution. The parties further agree that any arbitration shall be conducted solely on an individual basis and not as a class action, consolidated action, representative action, or collective proceeding.

GOVERNING LAW

This Limited Warranty shall be governed by and construed in accordance with the laws of the State of California, without regard to its conflict of law principles.

ENTIRE WARRANTY

This Limited Warranty constitutes the entire warranty provided by Mirage Sauna Company. No dealer, distributor, retailer, installer, salesperson, representative, or other person is authorized to modify, expand, extend, or alter the terms of this Limited Warranty.

Mirage Sauna Company reserves the right to modify products, specification, materials, designs, and warranty policies at any time without notice.

STATE LAW RIGHTS

This Limited Warranty gives the Purchaser specific legal rights. The Purchaser may also have other rights which vary from state to state. Where applicable law prohibits certain limitations contained herein, such limitations shall apply only to the maximum extent permitted by law.

WARRANTY REGISTRATION

To maintain warranty coverage, the Purchaser must register the product within sixty (60) days of the original purchase date through Mirage Sauna Company' s warranty registration process located at:**www.miragesaunas.com**.

Failure to register the product within sixty(60)days of phurase shall void this Limited Warranty.

JBP Wellness LLC DBA Mirage Sauna Company
1000 N Tustin Ave, Anaheim, CA 92807
www.miragesauna.com