



ARABIAN44-2 INDOOR SAUNA USER MANUAL



FOR INDOOR USE ONLY
120VAC 15AMP DEDICATED CIRCUIT



FOR INDOOR USE ONLY
A LICENSED ELECTRICIAN IS REQUIRED FOR HEATER CONNECTION
REQUIRED TOOLS



Owner's Manual

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A. INTRODUCTION

A.1 Operating Conditions:

- Temperature: 59°F to 104°F
- Relative Humidity: ≤85%
- Atmospheric Pressure: 700 to 1060 hPa
- Power Supply: AC 120V, 60Hz
- Maintain at least 1.4 inches clearance between the sauna cabin and walls.

A.2 Features:

- Wooden Construction
- Digital Microprocessor Control
- Adjustable Temperature Range: 65°F to 149°F
- Adjustable Timer: 1 to 90 minutes
- Temperature Sensor
- Touch-Sensitive Keypad
- Long-Life Heating Elements
- Roof-Mounted Ventilator

B. GENERAL SAFETY RULES

B.1 Installation Requirements:

B.1.1 Usage & Environmental Requirements:

- This sauna is exclusively for Residential Use (not for commercial purposes). It shall only be installed and used in a closed, dry, and controlled indoor environment. Installation or use in any outdoor or semi-outdoor locations is strictly prohibited, including but not limited to courtyards, balconies, terraces, garages, sheds, awnings, or any areas exposed to rain, snow, moisture, condensation, or extreme weather.
- Obtaining a permit from the local electrical inspection authority is required before installation.
- Route all wiring for the sauna heater and accessories away from direct heater radiation.
- Do not install receptacles where they could be sprayed with water.
- Do not install shower heads above sauna heaters.
- Do not install electrical receptacles inside the heated sauna room.
- Do not install plumbing fixtures (taps, etc.) inside the sauna room.
- The sauna door must NOT include any locking or latching systems that could trap someone inside.
- Ensure the sauna room has adequate ventilation.
- Do not place carpet or other fabric products on the sauna floor. They can block heat dissipation and cause mildew.
- Prevent water or other liquids from entering the heating unit to avoid affecting normal operation.

B.1.2 Electrical System Pre-Checks:

This product is a high-power electrical device with specific safety requirements for the home power system. Before installation and use, the user must have a qualified electrician conduct a comprehensive evaluation and confirmation of the electrical conditions at the installation site, including but not limited to:

- Wire diameter, aging degree, and insulation status of indoor wires;
- Rated current and load capacity of wall sockets;
- Rated current, type, and continuous load capacity of circuit breakers;
- Availability of a compliant dedicated independent circuit.

If the home or installation site has aging wires, insufficient line load capacity, inadequate circuit breaker rating, or an electrical system that does not meet requirements, the qualified electrician must rectify and confirm compliance before powering on the product. The product must not be powered on until professional evaluation and rectification are completed.

B.2 Health Precautions:

Hyperthermia occurs when the body's internal temperature rises significantly above the normal 98.6°F. Symptoms include dizziness, lethargy, drowsiness, and fainting. Effects of hyperthermia can include:

- Reduced ability to perceive heat.
- Failure to recognize the need to exit the sauna.
- Unawareness of impending danger.
- Risk of fetal damage in pregnant women.
- Physical inability to exit the sauna.
- Loss of consciousness.

WARNING: Consuming alcohol, drugs, or certain medications can significantly increase the risk of fatal hyperthermia.

B.3 Safety Precautions:

- Do not dry clothes or leave towels on the heater inside the sauna.
- Do not touch the heater tube with fingers or metal tools.
- Do not touch the light while it is on.
- Do not splash water or other liquids onto the heating tube.
- **DO NOT USE THE SAUNA IF YOU:**

1. Have open wounds, eye infections, or severe burns.

2. Are an infant. Pregnant women, the elderly, frail individuals, or those with serious medical conditions should avoid use or consult a doctor.

3. Have heat sensitivity, obesity, heart disease, hypertension, circulatory problems, or diabetes. Consult your doctor before use.

- Do not place pets in the sauna.

- Children aged 6 and older, and persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, may use the appliance only if supervised or instructed on safe use and if they understand the hazards involved.

- Cleaning and user maintenance must not be performed by unsupervised children.
- Supervise children to ensure they do not play with the appliance.
- Inspect the sauna room before restarting the timer.
- Do not clean using steam cleaners, high-pressure cleaners, or by spraying water.
- If the power cord is damaged, it must be replaced by the manufacturer, its service agent, or a similarly qualified person to avoid hazards.

- This appliance has a non-self-resetting thermal cut-out.
- The heater must be used alone. (Do not connect other high-power devices to the same circuit while the sauna is operating).

- Do not connect, modify, or adjust the home power system by yourself.
- Do not replace, upgrade, or bypass circuit breakers or safety protection devices without authorization.

- Do not use power strips, extension cords, adapter plugs, adapter sockets, or any non-matching intermediate power supply methods. The product must be directly connected to a fixed wall socket that fully matches the rated specifications and connected to a dedicated independent circuit.

- Do not disassemble, modify, repair, or rewire any electrical components of the product by users or unauthorized personnel, including but not limited to plugs, sockets, wires, circuits, controllers, heating elements, and internal wiring. All electrical installation, inspection, and rectification work must be performed by a qualified electrician in accordance with local electrical codes.

WARNING: Power line connection must be performed by a qualified electrician!

WARNING: Disconnect all power circuits before accessing terminals.

WARNING: Covering the heater or infrared emitters creates a fire risk.

TIPS:

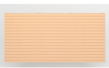
Do not push the door forcefully during sauna assembly.

The door must open outward.

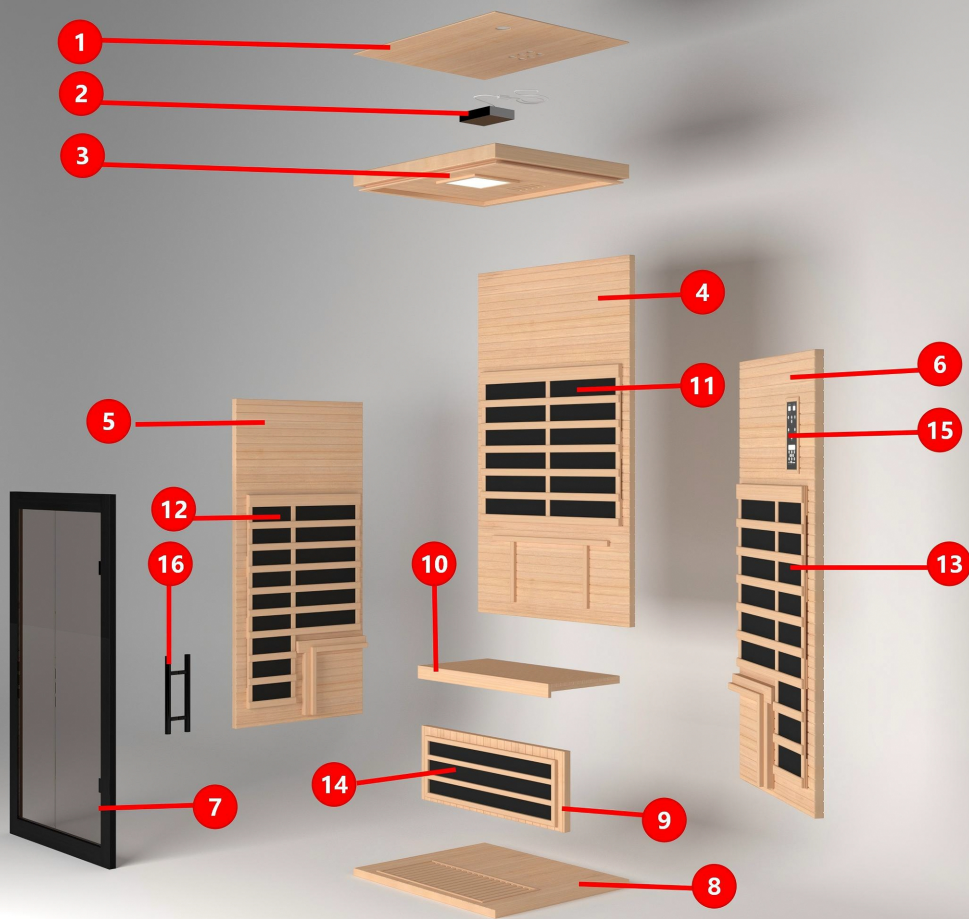
PARTS LIST

PARTS LIST(CARTON A)			
PART NO	APPEARANCE	QUANTITY	PART NAME
A		1	Back Board
B		1	Front Board

PARTS LIST(CARTON B)			
PART NO	APPEARANCE	QUANTITY	PART NAME
C		1	Left Board
D		1	Right Board

PARTS LIST(CARTON C)			
PART NO	APPEARANCE	QUANTITY	PART NAME
E		1	Top Board
F		1	Floor
G		1	Seat
H		1	Seat Holder
I		1	Door Handle
J		1	Oxygen Bar
K		1	Cup Holder
L		1	Towel rack
M		14	ST3.5*15mm
N		8	ST3.5*25mm
O		8	ST4*35mm
P		12	ST4*50mm

C.PARTS LIST

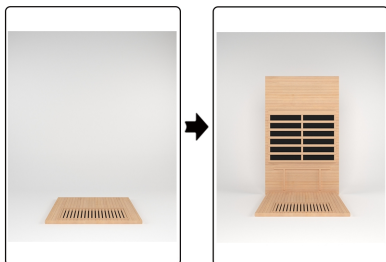


D.INSTALLATION

1 STEP

- ④ Back Board*1
- ⑧ Floor*1

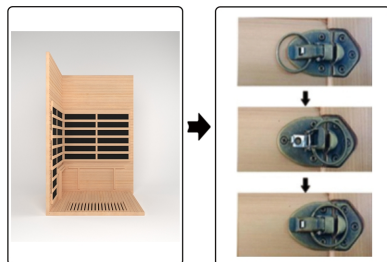
1.Insert the Back Board into the Floor panel.



2 STEP

- ⑤ Left Board*1

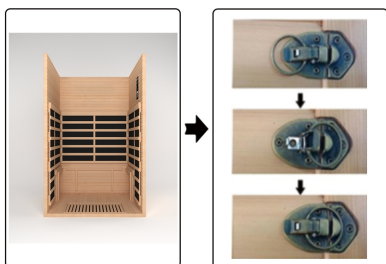
1.Insert the Left Board into the Floor panel.
Fasten the Back Board and Left Board together using the hasps.



3 STEP

- ⑥ Right Board*1

1.Insert the Right Board into the Floor panel.
2.Fasten the Back Board and Right Board together using the hasps.



4

STEP

⑩ Seat*1

⑨ Seat Holder*1

- 1.Insert the Seat Holder into Floor.
- 2.Connect the plugs of two electric wires together.
- 3.Install the seat and secure it with screws.

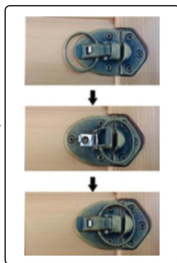


5

STEP

⑦ Front Board*1

- 1.Insert the Front Board into the Floor panel.
- 2.Fasten the Front Board and Left&Right Board together using the hasps.



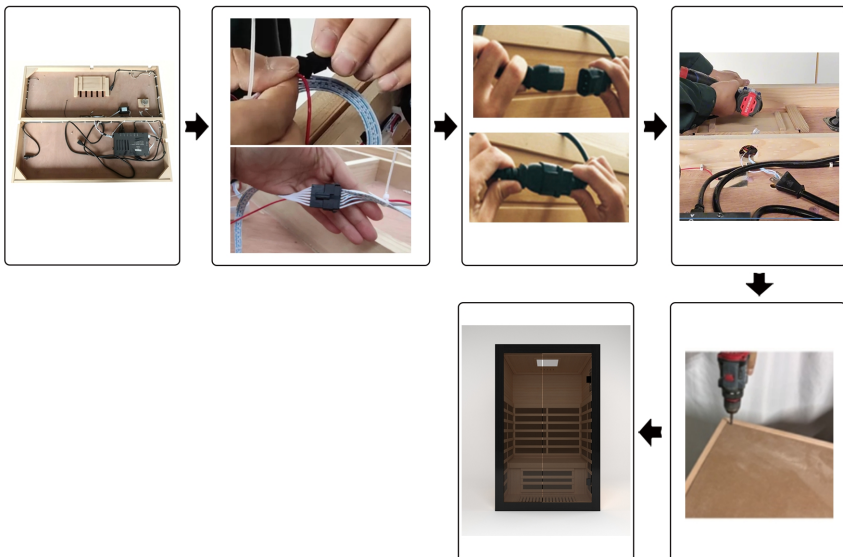
6 STEP

M: ST3.5*15MM*8

O:ST4*30MM*4

③Top Board*1

- 1.Remove the Top Dust Shield using a drill (exposing the interior of the Top Board).
- 2.Install the top board.
- 3.Connect all the roof plug together and fix roof with Part O screws.
- 4.Secure the dust cover to the top Board using the supplied screws of Part M.



7 STEP

⑩Door Handle*1

- 1.Install the Door Handle.



8

STEP

N:ST3.5*25MM*4 K:Cup holder*1 L:Towel rack *1

- 1.Install the Cup Holder .
- 2.Install the Towel Rack.



9

STEP

J:Air Purification &Sanitizing Unit*1(Inside with Scented Tablet*1)
M:ST3.5*15MM*2

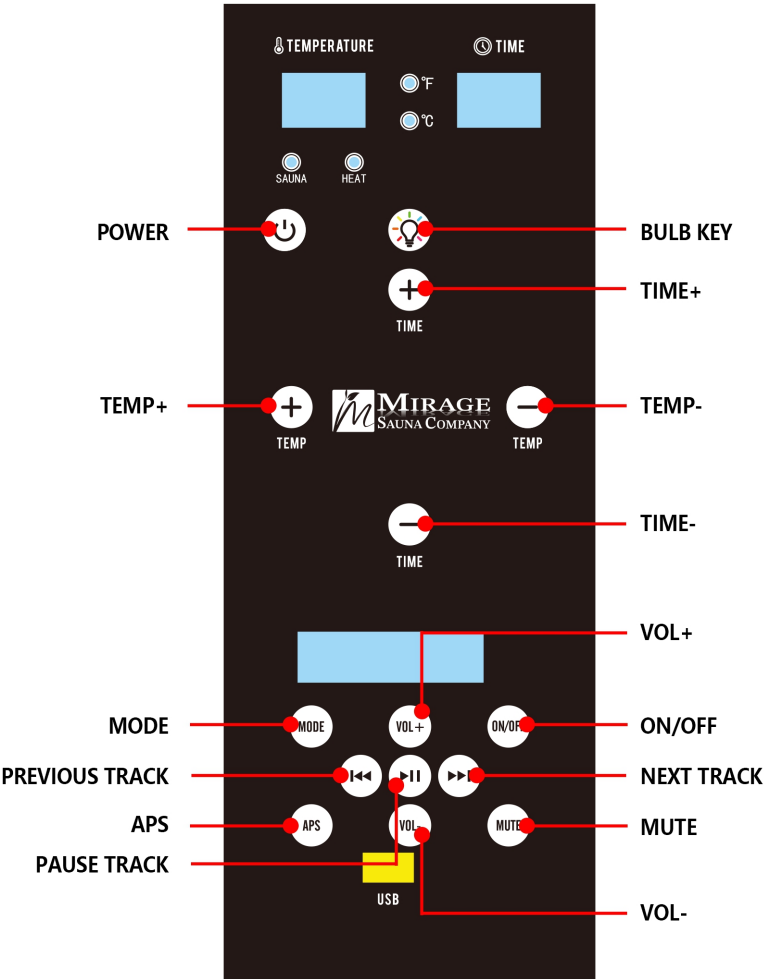
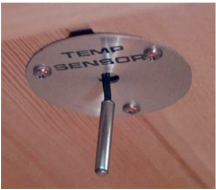
- 1.As shown in the figure, place the Scented Tablet inside the Air Purification & Sanitizing Unit.
- 2.Install the Air Purification & Sanitizing Unit.



E.OPERATION THE CONTROL

E.1 Temperature Sensor Placement:

For accurate temperature readings on the control panel, ensure the temperature sensor hangs vertically downward during use (refer to diagram).



E.2 Power Connection:

Plug the power cord into a grounded wall outlet.



Sauna plug:
120V/20A
(5-20P)

E.3 Control Panel Operation:

a.Power.Press the **【POWER】** button.The POWER indicator lights up and the TEMPERATURE DISPLAY shows current room temperature .Press **【 POWER】** again to turn the sauna off.

b.Time.Press the **【TIME + 】** or **【 TIME - 】** to set the session duration.Heating stops when the time reaches 00.

c.Temp Unit(°F/°C):Press hold **【 TEMP+】** and **【TEMP-】** simultaneously to switch between F and °C .Press **【TEMP+】** and **【TEMP- 】** alone to adjust the desired temperature.

d.Light.Press **【Bulb Key】** to turn ALL lights ON .Press **【Bulb Key】** to turn ALL lights OFF.

d.1 Hold **【Bulb Key】** for 2-3 seconds,then it will be show L1-L9,L1-L7 are 7 different colors, L8 enter fast color changing mode,L9 enter slow color changing mode.

e. Audio Mode.Press **【ON/OFF】** button to turn music on/off.Press **【MODE】** to cycle through FM Radio/USB/Bluetooth.(Bluetooth name:G811).

f.Audio Control (In USB/BL Mode).Press **【 Previous Track 】** to select the previous song;Press **【Next Track】** to select the next song;Press **【 Pause Track】** to pause/re-sume playback.

g.Music Volume.Press **【VOL+】** key to increase the volume,and key **【VOL-】** to decrease the volume.

h.Press the **【MUTE】** to mute the sounds,and press **【APS】** to adjust the sound effect.

E.4 Air Purification & Sanitizing Unit Operation:



a. OZONE BUTTON: Press the OZONE BUTTON. The indicator light on the left will turn red, indicating that the mode has been activated. Press it again to turn it off.

Press to release ozone that may temporarily reduce certain airborne microbes. Ozone naturally converts to oxygen without residues.

b. NEGATIVE ION BUTTON: Press the ION BUTTON, and the indicator light on the right will turn green, indicating that the mode has been activated. Press it again to turn it off.

Press to activate negative ions which may help reduce airborne particles including dust and mold-related odors.

c. OPERATING RULES:

⚠DO NOT USE THE ION MODE FOR MORE THAN 20 MINUTES, AS IT MAY CAUSE OXYGEN INTOXICATION.

⚠DO NOT ENTER SAUNA DURING OZONE OPERATION.

* After using the sauna room, you can activate the OZONE mode, turn it off after 15 minutes, and then disconnect the power supply to the entire sauna room.

* Negative Ion and Ozone modes cannot run simultaneously. Ozone mode auto-shuts off after 15 minutes, restoring Negative Ion mode.

E.5 Ventilation:

The ceiling vent allows fresh air flow.



F. DISCLAIMER

Research conducted worldwide over the past 40 years suggests the infrared ray emitted by your sauna may offer various potential wellness benefits. These benefits are presented for informational purposes only. This product is not intended to diagnose, treat, cure, or prevent any disease. If you have a medical condition, take prescription drugs, or have acute joint injuries, consult your physician before use. Individuals with surgical implants (metal pins/rods, artificial joints, silicone, etc.) or medical devices should consult their physician before using the sauna.

G. USAGE GUIDE

- Set a comfortable temperature, typically 104°F to 122°F.

At an ambient temperature of 59°F, warm-up takes 8-15 minutes. The lower the ambient temperature, the longer the warm-up time.

- Perspiration usually begins within 6-15 minutes. Sessions should not exceed 30 minutes.

- Heaters cycle on and off automatically to maintain the set temperature.
- Open the door or ceiling vent at any time for fresh air.
- Drink plenty of water before, during, and after your session to stay hydrated.
- A hot shower or bath before your session may increase perspiration. Dry off completely before entering to prevent water stains or wood warping. A shower afterward is refreshing.

- Place towels on the bench to absorb sweat and keep the sauna clean. Keep an extra towel handy to wipe sweat.

- Avoid heavy meals right before your session. Do not use the sauna if you feel hungry or weak.

- Avoid using the sauna immediately after strenuous exercise.
- Position areas needing deep heating closer to the heaters.
- After your session, remain seated briefly to allow continued sweating. You may then finish with a warm shower followed by a cool shower.

H.LIMITED WARRENTY

JBP Wellness LLC DBA Mirage Sauna Company ("Mirage Sauna Company") warrants to the original retail purchaser("Purchaser")that Mirage Sauna Company traditional, infrared, hybrid,and outdoor sauna products purchased new from an authorized Mirage Sauna Company dealer shall be free from defects in materials and workmanship under normal residential use and service, subject to the terms, conditions, limitations, and exclusions contained in this Limited Warranty.This Limited Warranty applies only to products purchased within the United States from an authorized Mirage Sauna Company dealer. This warranty is extended solely to the original retail purchaser and is non-transferable.

WARRANTY COVERAGE

2 YEARS	Sauna Cabinet, Structural Wood Components, Benches, Backrests, and Doors
2 YEARS	Harvia Electric Heater and Factory-Equipped Heater Controls
1 YEAR	Electronic Control Panels and Circuit Boards
6 MONTHS	Authorized Dealer Labor

Replacement parts supplied under warranty are covered only for the remainder of the original warranty period.

Labor coverage is limited to repairs approved by Mirage Sauna Company and performed by an authorized Mirage Sauna Company dealer. No labor reimbursement, travel reimbursement, service reimbursement, or installation reimbursement shall be provided after six (6) months from the original retail purchase date.

RESIDENTIAL USE ONLY

This Limited Warranty applies exclusively to products used in private residential applications. Any use of the product in a commercial, public, semi-public, institutional, rental, or revenue-generating environment shall immediately void all warranty coverage. Commercial use includes, but is not limited to, installations in health clubs,

centers, hotels, resorts, spas, wellness centers, apartment common areas, rental properties, Airbnb properties, vacation rentals, or any other location where the sauna is used by individuals other than the original purchaser and their immediate household.

CONDITIONS OF WARRANTY

This Limited Warranty applies only if the product is installed in accordance with Mirage Sauna Company installation instructions and all applicable building and electrical codes. Electrical connections must be performed by a properly licensed electrician where required by law. The product must be operated, maintained, and serviced in accordance with the owner’s manual and all published instructions. The Purchaser must retain proof of purchase and provide such documentation upon request. Warranty coverage applies only to the original installation location.

HEATER WARRANTY

Harvia electric heaters and factory-installed heater controls are covered against defects in materials and workmanship for a period of two (2) years from the original retail purchase date. Warranty coverage does not apply to damage resulting from improper installation, improper electrical supply, power surges, voltage irregularities, misuse, abuse, lack of maintenance, unauthorized repairs, unauthorized modifications, improper operation, use of non-approved sauna stones, environmental conditions, or any failure to follow manufacturer instructions.

Mirage Sauna Company reserves the right to require photographs, documentation, inspection, testing, or return of components before determining warranty eligibility.

ITEMS NOT COVERED

This Limited Warranty does not cover Bluetooth systems, speakers, LED lighting systems, headrests, thermometers, hygrometers, sand timers, buckets, ladles, sauna stones, aroma accessories, light bulbs, fuses, batteries, decorative accessories, consumable items, maintenance items, wear items, or any similar accessory components. Such items are considered consumable, decorative, maintenance-related, or accessory products and are specifically excluded from warranty coverage unless otherwise required by applicable law.

WOOD CHARACTERISTICS

Wood is a natural material and will naturally change over time when exposed to heat, humidity, and normal sauna operating conditions. Natural expansion, contraction, checking, cracking, shrinkage, swelling, knot movement, pitch release, color variation, color fading, grain variation, minor warping, and natural aging of wood are normal characteristics and are not defects in materials or workmanship. Such conditions are specifically excluded from warranty coverage.

OUTDOOR INSTALLATION REQUIREMENTS

All sauna owners are responsible for proper cleaning, maintenance, inspection, and care of their sauna. Failure to properly maintain or clean the sauna may void warranty coverage. Outdoor sauna models must be maintained according to Mirage Sauna Company recommendations and protected from environmental conditions as required by the owner's manual. Indoor sauna models are not designed or approved for outdoor installation. Installation of any indoor-rated sauna outdoors immediately voids all warranty coverage provided under this Limited Warranty.

COSMETIC CONDITIONS

Mirage Sauna Company does not provide warranty coverage for cosmetic conditions of any kind. Cosmetic conditions include, but are not limited to, scratches, dents, finish variations, wood variations, discoloration, packaging damage, freight damage, shipping damage, or other appearance-related conditions.

Any visible shipping damage, freight damage, shortages, missing parts, or cosmetic concerns must be reported to the selling dealer prior to installation. Installation of the sauna constitutes acceptance of the product in its delivered condition and waives any claim for visible cosmetic defects, freight damage, shortages, or cosmetic conditions.

WARRANTY CLAIM PROCEDURE

All warranty claims must be submitted through the authorized Mirage Sauna Company dealer from whom the product was originally purchased. Purchasers shall not return products or parts without prior written authorization.

Mirage Sauna Company reserves the right to inspect any product, component, installation, or claimed defect before determining warranty eligibility. Mirage Sauna Company shall have sole discretion in determining whether a defect is covered under this Limited Warranty.

Proof of purchase, photographs, serial numbers, installation records, electrical documentation, and other supporting materials may be required before warranty consideration.

SHIPPING, SERVICE, AND ACCESS COSTS

The Purchaser shall be solely responsible for all freight charges, shipping costs, packaging expenses, removal costs, reinstallation costs, travel charges, service call fees, crane fees, lift fees, permit fees, disposal fees, and any other costs associated with diagnosing, removing, transporting, repairing, reinstalling, replacing, or servicing the product.

Mirage Sauna Company shall not be responsible for any costs associated with disassembly, job-site access, transportation, reassembly, installation, electrical work, finish work, carpentry work, or labor beyond the applicable warranty labor period.

EXCLUSIONS

This Limited Warranty does not cover defects, failures, or damage resulting from improper installation, failure to follow the owner's manual, commercial use, misuse, abuse, neglect, accidents, unauthorized repairs, unauthorized modifications, relocation of the product, corrosion, rust, mold, mildew, cosmetic conditions, scratches, dents, finish imperfections, freight damage, shipping damage, transportation damage, power surges, electrical service irregularities, improper voltage, environmental conditions, improper cleaning products, improper maintenance, exposure to chemicals, exposure to salt air, exposure to corrosive environments, acts of God including fire, flood, earthquake, lightning, windstorms, storms.

EXCLUSIONS (CONTINUED)

Natural disasters, or any other condition, event, or circumstance not directly caused by a defect in materials or workmanship.

LIMITATION OF LIABILITY

Mirage Sauna Company's sole obligation under this Limited Warranty shall be limited to the repair, replacement, or refund of the defective component, at Mirage Sauna Company's sole discretion.

Under no circumstances shall Mirage Sauna Company be liable for any direct, indirect, incidental, consequential, special, exemplary, punitive, or economic damages, including but not limited to loss of use, loss of enjoyment, loss of revenue, loss of profits, loss of business opportunity, property damage, personal injury, lodging expenses, travel expenses, contractor costs, installation costs, removal costs, or any other consequential losses arising from the purchase, installation, ownership, operation, inability to use, or performance of the product.

Mirage Sauna Company's maximum liability under this Limited Warranty shall never exceed the original purchase price of the defective product.

NON-TRANSFERABLE WARRANTY

This Limited Warranty is extended solely to the original retail purchaser and may not be assigned, transferred, conveyed, or otherwise passed to any subsequent owner. Any transfer of ownership immediately terminates all warranty coverage.

DISPUTE RESOLUTION

Any dispute, claim, controversy, or cause of action arising out of or relating to this Limited Warranty, the product, or the relationship between the parties shall be resolved exclusively through binding arbitration. The arbitration shall be administered by the American Arbitration Association ("AAA") under its applicable rules then in effect. Arbitration shall take place exclusively in Orange County, California. The parties

knowingly and voluntarily waive any right to a trial by jury and agree that arbitration shall be the exclusive method of dispute resolution. The parties further agree that any arbitration shall be conducted solely on an individual basis and not as a class action, consolidated action, representative action, or collective proceeding.

GOVERNING LAW

This Limited Warranty shall be governed by and construed in accordance with the laws of the State of California, without regard to its conflict of law principles.

ENTIRE WARRANTY

This Limited Warranty constitutes the entire warranty provided by Mirage Sauna Company. No dealer, distributor, retailer, installer, salesperson, representative, or other person is authorized to modify, expand, extend, or alter the terms of this Limited Warranty.

Mirage Sauna Company reserves the right to modify products, specification, materials, designs, and warranty policies at any time without notice.

STATE LAW RIGHTS

This Limited Warranty gives the Purchaser specific legal rights. The Purchaser may also have other rights which vary from state to state. Where applicable law prohibits certain limitations contained herein, such limitations shall apply only to the maximum extent permitted by law.

WARRANTY REGISTRATION

To maintain warranty coverage, the Purchaser must register the product within sixty (60) days of the original purchase date through Mirage Sauna Company' s warranty registration process located at:**www.miragesaunas.com**.

Failure to register the product within sixty(60)days of phurase shall void this Limited Warranty.

JBP Wellness LLC DBA Mirage Sauna Company
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